

Construction • Geotechnical Consulting Engineering/Testing

March 30, 2016 C15051-43

Mr. Matt Gall City of Madison, Engineering Division Department of Public Works City-County Building, Room 115 210 Martin Luther King, Jr. Blvd. Madison, WI 53703

Re: Geotechnical Exploration Report

Proposed Library Maintenance Building Addition

1301 West Badger Road Madison, Wisconsin

Dear Mr. Gall:

Construction • Geotechnical Consultants, Inc. (CGC) has completed the geotechnical exploration program for the project referenced above. The purpose of this exploration program was to evaluate the subsurface conditions within the parcel and to provide geotechnical recommendations regarding site preparation, foundation, floor slab, and pavement design/construction. Seismic site class and stormwater infiltration potential are also discussed. We are sending you an electronic paper copy of this report and can provide a paper copy upon request.

#### PROJECT DESCRIPTION

We understand that a single-story, slab-on-grade, 5,300-sq ft building addition is proposed south of the existing building. Finish floor elevation will match the existing building at about EL 885.0 ft, which will require raising site grades by about 1 to 1.5 ft. Based on a finish floor at EL 885.0 ft, footings are generally expected to bear near EL 881 to 883 ft. Although not provided, we assume building loads will be light to moderate with maximum column loads of less than 100 kips and wall loads of less than 3 kips/ft. A stormwater feature is planned on the north side of the existing building.

#### SITE CONDITIONS

The site is located on the south side of W. Badger Road surrounded by mainly other commercial buildings. The site contains the existing library maintenance building surrounded by an asphalt pavement parking lot on the north and a gravel and asphalt covered area on the south. The site is relatively flat with little elevation change on the south side and slopes down towards Badger Road on the north side. Site grades range from about EL 884 ft on the south side of the building to about EL 879 ft in the northern part of the site.

2921 Perry Street, Madison WI 53713

Telephone: 608/288-4100 FAX: 608/288-7887



#### SUBSURFACE CONDITIONS

Subsurface conditions on site were explored by drilling seven Standard Penetration Test (SPT) borings to planned depths of 10 to 20 ft below existing site grades. The borings were drilled by Badger State Drilling (under subcontract to CGC) on March 14, 2016 using a truck mounted CME-55 rotary drill rig equipped with hollow stem augers and an automatic SPT hammer. Note, auger/split-spoon refusal occurred in all of the borings except Borings 5 and 7 prior to the planned termination depth at depths varying from 15 to 18.9 ft below present ground surface. Ground surface elevations at the boring locations were interpolated from a provided topographic drawing and should be considered approximate (+/- 1 ft). The boring locations are shown in plan on the Soil Boring Location Plan attached in Appendix B.

The subsurface profiles at the boring locations were fairly similar, and a generalized profile includes the following strata, in descending order:

- 4 to 5 in. of *asphalt pavement* and 5 to 8 in. of *base course*, or 9 to 12 in. of *gravel fill*; over
- About 0 to 7 ft of *fill* consisting primarily of soft to medium stiff lean clay with variable sand and gravel contents, scattered topsoil seams, or loose sand with scattered limestone/asphalt fragments; underlain by
- About 0 to 2.5 ft of either stiff *lean clay* or loose *clayey sand*; followed by
- Loose to very dense *sand* with variable silt and gravel contents, as well as scattered cobbles/boulders to the maximum depths explored, including auger or split-spoon refusal in most borings on probable sandstone bedrock at depths of 15 to 18.9 ft below existing grades.

Note that a fairly thick layer of apparent buried topsoil was found in Boring 4 to a depth of 3 ft.

Groundwater was not encountered in the borings during or shortly after drilling. Groundwater levels are expected to fluctuate with seasonal variations in precipitation, infiltration, evapotranspiration and other factors. A more detailed description of the site soil and groundwater conditions is presented on the Soil Boring Logs attached in Appendix B.

#### DISCUSSION AND RECOMMENDATIONS

Subject to the limitations discussed below and based on the subsurface exploration, it is our opinion that the site is suitable for the proposed construction and that the structure can be supported by conventional spread footing foundations. *However, we recommend a contingency be included in the project budget* 



for some undercutting of soft clays, loose clayey sand, clayey fill and buried topsoil below footings and potentially below the floor slab, especially in the northwest portion of the building (see Borings 1 and 2). Our recommendations for site preparation, foundation, floor slab and pavement design/construction are presented in the following subsections. Seismic site class and stormwater infiltration potential are also discussed. Additional information regarding the conclusions and recommendations presented in this report is discussed in Appendix C.

#### 1. Site Preparation

We recommend that the pavement and vegetation be stripped/removed at least 5 ft beyond the proposed construction areas, including areas required for cuts and fills beyond the proposed building footprint or pavement limits. Although no topsoil was encountered at the ground surface in the borings, possible *buried topsoil* was encountered below the gravel fill in Boring 4 and could be encountered in other areas. The topsoil can be stockpiled on-site and re-used as fill in landscaped areas or hauled off site. Trees and tree roots (if any) should be removed in conjunction with topsoil stripping.

The exposed soils below the buried topsoil are generally expected to consist of cohesive and silty to clayey sand fill or natural clay. The exposed subgrade in areas to be filled should be recompacted with a smooth-drum compactor and then checked for soft/unstable areas by proof-rolling with a loaded tri-axle dump truck. If soft/yielding areas are encountered, an initial attempt could be made to dry and recompact the soils if appropriate weather conditions exist. Otherwise, soft/unstable areas should be undercut and replaced with well-compacted coarse aggregate (e.g., 3-in. dense graded base, select crushed material or breaker run stone). Based on the presence of shallow fill soils, some of which appear to be very soft, we recommend that the project budget include a contingency for undercutting/stabilization to develop a stable subgrade.

After the existing soils have been checked and undercut/replaced, as needed, fill placement to establish planned grades can begin. We recommend using granular soils as fill within building areas and upper 3 ft in pavement areas, as sand/gravel are generally easier to place and compact in a wider range of weather conditions. We generally do not recommend using silt/clay soils as fill within building or pavement areas, as moisture conditioning is typically required to achieve required compaction levels, which can result in construction delays. In our opinion, silt/clay soils are best used as fill in landscaped areas or otherwise hauled off site. The new fill within the building footprint and upper 3 ft of pavement areas should be compacted to a minimum of 95% compaction based on modified Proctor methods (ASTM D 1557). Periodic field density tests should be taken by CGC staff within the fill/backfill to document the adequacy of compactive effort.

#### 2. Foundation Design

In our opinion, the building addition can be supported on reinforced concrete spread footing foundations bearing on natural cohesive or granular soils. Some undercutting near Boring 1 should be expected due



to fill extending to about 7 ft below present ground surface and a contingency should be included in the project budget. The following parameters should be used for foundation design:

• Maximum net allowable bearing pressure: 2,000 psf

• Minimum foundation widths:

-- Continuous wall footings: 18 in.
-- Column pad footings: 30 in.

• Minimum footing depths:

-- Exterior/perimeter footings: 4 ft

-- Interior footings: no minimum requirement

Undercutting below footing grade will be required where native loose sand/silt or native clay with pocket penetrometer readings (an estimate of the unconfined compressive strength of cohesive soil) of less than 1.0 tsf are encountered at or slightly below footing grade. As noted, undercutting near Boring 1 should be expected due to about 7 ft of existing, non-engineered fill. A partial undercut of a minimum of 2 ft may be feasible in this area if the deeper fill is reasonable well compacted and of acceptable quality. Additional undercutting of the loose clayey sand in Borings 2 and 5 may also be required if footings bear within or just above this layer. Where undercutting is required, the base of the undercut excavation should be widened beyond the footing edges at least 0.5 ft in each direction for each foot of undercut depth for stress distribution purposes. Footing grade can be restored with granular backfill compacted to at least 95% compaction (modified Proctor - ASTM D1557) or 3-in. dense graded base that is placed in maximum loose lifts of 12 in. and thoroughly compacted with a large vibratory compactor until deflection ceases.

CGC should be present during footing excavations to check whether the subgrades are satisfactory for the design bearing pressure and to advise on corrective measures, where necessary. We recommend using a smooth-edged backhoe bucket for footing excavations in soil. Additionally, granular soils exposed at footing grade should be recompacted with a large vibratory plate compactor prior to formwork/concrete placement to densify soils loosened during the excavation process. Soils potentially susceptible to disturbance from compaction (e.g., silty or clayey soils) should be hand trimmed. Provided the foundation design/construction recommendations discussed above are followed, including early fill placement, we estimate that total and differential settlements should be on the order of 1.0 and 0.5 in., respectively.

#### 3. Floor Slab

For a slab grade at EL 885 ft, the floor slab subgrade soils are expected to consist of newly-placed engineered granular fill over the existing sand/clay fill or natural clay. Prior to slab construction, the subgrades should be thoroughly proof-rolled/recompacted to densify soils that may become disturbed or



loosened during construction activities. Areas that remain loose after recompaction should be undercut and replaced with compacted 3-in. dense graded base or granular fill. The design subgrade modulus is based on a recompacted subgrade such that non-yielding conditions are developed.

To act as a capillary break below the slab, the final 4 to 6 in. of soil placed below the slab should consist of well-graded sand/gravel with no more than 5 percent by weight passing a No. 200 U.S. standard sieve. (Note that some structural engineers require a 4 to 6 in. layer of ¾ in. or 1-¼ in. dense graded base immediately below the slab to increase the subgrade modulus.) Fill and base layer material below the floor slab should be placed as described in the Site Preparation section of this report. A subgrade modulus of 100 pci may be used for slab design if the slab is supported on well-graded sand/gravel over a firm subgrade. If 6 in. of dense graded base is included below the slab, the subgrade modulus can be increased to 150 pci. To further minimize the potential for moisture migration, a plastic vapor barrier can also be utilized below the slab. The slab should be structurally separate from the foundations and have construction joints and reinforcement for crack control.

#### 4. <u>Seismic Design Category</u>

In our opinion, the average soil/rock properties in the upper 100 ft of the site (based on the presence of shallow bedrock) may be characterized as a very dense soil and soft rock profile. This characterization would place the site in Site Class C for seismic design according to the International Building Code (see Table 1613.5.2).

#### 5. Pavement Design

We anticipate the pavement subgrade will consist of existing or newly-placed sand or clay fill. The pavement areas should be proof-rolled, as discussed in the Site Preparation section of this report, to check for unstable areas that will require undercutting/replacement or stabilization with coarse aggregate (e.g., 3-in. dense graded base, select crushed material, etc., as described in Appendix D).

We are providing two pavement sections: one pavement section that will be subjected to mainly automobile traffic with minimal truck traffic (i.e., less than one design daily equivalent 18-kip single axle load – ESAL), and one pavement section for pavement areas with light to moderate truck loads (<5 ESALs) for the service drive. Accordingly, the flexible (asphalt) pavement sections are summarized in Table 1, which assume a CBR of approximately 2 to 3 for a firm or stabilized clay subgrade and a design life of 20 years. We anticipate that one or the other pavement sections would be appropriate, depending on the anticipated truck traffic.



TABLE 1
RECOMMENDED PAVEMENT SECTIONS – LIGHT TO MODERATE TRAFFIC LOADS

	Thickne	ess (in.)	
Material	Car Parking Areas (<1 ESAL)	Service Drive (< 5 ESALs)	WDOT Specification <sup>1</sup>
Bituminous upper layer	1.5	1.5	Section 460, Table 460-1, 9.5 mm
Bituminous lower layer	1.75	2.5	Section 460, Table 460-1, 12.5 mm
Dense graded base	8.0	10.0	Sections 301 and 305, 31.5mm and 75mm
TOTAL THICKNESS	11.25	14.0	

#### Notes:

- 1. Wisconsin DOT Standard Specifications for Highway and Structure Construction, latest edition, including supplemental specifications.
- 2. Compaction requirements:
  - Bituminous concrete: Refer to Section 460-3.
  - Base course: Refer to Section 301.3.4.2, Standard Compaction
- 3. Mixture Type E-0.3 bituminous; refer to Section 460, Table 460-2 of the *Standard Specifications*.

Note that if traffic volumes are greater than those assumed, CGC should be allowed to review the recommended pavement sections and adjust them accordingly. The pavement design assumes a stable/non-yielding subgrade and a regular program of preventative maintenance. Alternative pavement designs may prove applicable and should be reviewed by CGC. If there is a delay between subgrade preparation and placing the base course, the subgrade should be recompacted.

If concrete pavement will be used (e.g., loading dock aprons, dumpster pads, etc.), we recommend that the concrete be at least 6 in. thick, be underlain by at least 6 in. of dense graded base and include reinforcement for crack control. A subgrade modulus of 100 pci can be used for the design of concrete pavement on firm sand or clay subgrades.



#### 6. Stormwater Infiltration Potential

We understand that a stormwater management area is planned in the northern portion of the site near Boring 7. The soil profile in this boring consisted of sandy loam (fill and natural) below the existing asphalt and base course. Groundwater and bedrock were not encountered in the boring within the 10-ft exploration depth.

According to Table 2 of the WDNR Conservation Practice Standard 1002, Site Evaluation for Storm Water Infiltration, the estimated infiltration rate for sandy loam (SL) is 0.5 in./hr. Note that the infiltration rate should be considered very approximate since it is merely based on soil texture and does not account for in-place soil density and other factors, which will affect the infiltration rate. We recommend that the soils at and several feet below the bottom of infiltration basins be checked by geotechnical engineer or certified soil tester to document that the soils are adequate for the design infiltration rate or recommend remedial measures, if necessary. The Wisconsin Department of Safety and Professional Services Soil Evaluation – Storm form for Boring 7 is contained in Appendix E.

During construction appropriate erosion control should be provided to prevent eroded soil from contaminating the stormwater management areas. Where appropriate, the stormwater design should include pretreatment to remove fine-grained soils (silt/clay) and clogging materials (oils and greases) from stormwater prior to entering the infiltration areas. Additionally, a regular maintenance plan should be developed to remove fine-grained and clogging materials that may accumulate in the bottom of the stormwater management area over time. Failure to adequately control fine-grained soils and clogging materials from entering the infiltration area or failure to regularly remove fine-grained soils and clogging materials that accumulate at the base of the stormwater infiltration system will likely cause the stormwater management system to fail. Refer to WDNR Conservation Practice Standard 1002 and NR 151 for additional information.

#### CONSTRUCTION CONSIDERATIONS

Due to variations in weather, construction methods and other factors, specific construction problems are difficult to predict. Soil related difficulties that could be encountered on the site are discussed below:

- Due to the potentially sensitive nature of the on-site soils, we recommend that final site grading activities be completed during dry weather, if possible. Construction traffic should be avoided on prepared subgrades to minimize potential disturbance.
- Earthwork construction during the early spring or late fall could be complicated as a result of wet weather and freezing temperatures. During cold weather, exposed subgrades should be protected from freezing before and after footing construction. Fill should never be placed while frozen or on frozen ground.



- Excavations extending greater than 4 ft in depth below the existing ground surface should be sloped or braced in accordance with current OSHA standards.
- When excavating next to the existing building, take care to avoid undermining the existing footings.
- Based on observations made during the field exploration, we generally do not expect that groundwater will be encountered in the building excavation. However, water accumulating at the base of excavations as a result of precipitation or seepage should be controlled and quickly removed using pumps operating from shallow sump pits.

#### RECOMMENDED CONSTRUCTION MONITORING

The quality of the foundation, floor slab and pavement subgrades will be largely determined by the level of care exercised during site development. To check that earthwork and foundation construction proceeds in accordance with our recommendations, the following operations should be monitored by CGC:

- Topsoil stripping/subgrade proof-rolling within the construction areas;
- Fill/backfill placement and compaction;
- Foundation excavation/subgrade preparation; and
- Concrete placement.

\* \* \* \* \*



It has been a pleasure to serve you on this project. If you have any questions or need additional consultation, please contact us.

Sincerely,

CGC, Inc.

Brian S. McIlwaine, E.I.T.

Umb. Wal

Staff Engineer

William W. Wuellner, P.E.

Senior Geotechnical Engineer

Encl: Appendix A - Field Exploration

Appendix B - Soil Boring Location Exhibit

Logs of Test Borings (7)

Log of Test Boring-General Notes Unified Soil Classification System

Appendix C - Document Qualifications

Appendix D - Recommended Compacted Fill Specifications

Appendix E - Wisconsin Department of Safety & Professional Services - Soil Evaluation

Form (1 Boring)

# APPENDIX A

#### FIELD EXPLORATION

#### APPENDIX A

#### FIELD EXPLORATION

Seven Standard Penetration Test (SPT) borings were originally planned to be drilled to 10 to 20 ft below existing site grades within the building footprint and stormwater management area. The borings were drilled by Badger State Drilling (under subcontract to CGC) on March 14, 2016 using a truck mounted CME-55 rotary drill rig equipped with hollow stem augers and an automatic SPT hammer. Note, auger/split-spoon refusal occurred in all of the borings except Borings 5 and 7 prior to the planned termination depth at depths varying from 15 to 18.9 ft below present ground surface. Ground surface elevations were determined by a provided topographic drawing and are referenced to USGS datum. The boring locations are shown in plan on the Soil Boring Location Plan attached in Appendix B.

In each boring, soil samples were obtained at 2.5 foot intervals to a depth of 10 ft and at 5 ft intervals thereafter. The soil samples were obtained in general accordance with specifications for standard penetration testing, ASTM D 1586. The specific procedures used for drilling and sampling are described below.

#### 1. Boring Procedures between Samples

The boring is extended downward, between samples, by a hollow-stem auger.

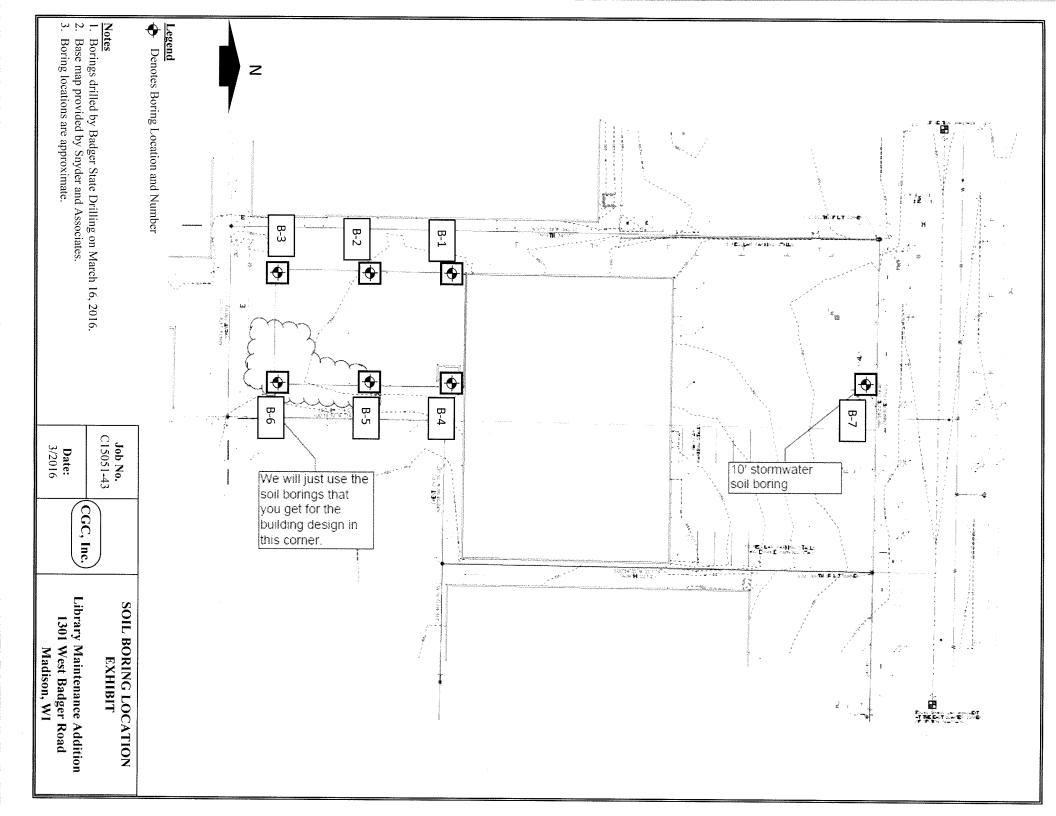
# 2. <u>Standard Penetration Test and Split-Barrel Sampling of Soils</u> (ASTM Designation: D 1586)

This method consists of driving a 2-inch outside diameter split-barrel sampler using a 140-pound weight falling freely through a distance of 30 inches. The sampler is first seated 6 inches into the material to be sampled and then driven 12 inches. The number of blows required to drive the sampler the final 12 inches is recorded on the log of borings and is known as the Standard Penetration Resistance.

During the field exploration, the driller visually classified the soil and prepared a field log. Field screening of the soil samples for possible environmental contaminants was not conducted by the drillers as environmental site assessment activities were not part of CGC's work scope. Water level observations were made in each boring during and after drilling and are shown at the bottom of each boring log. Upon completion of drilling, the borings were backfilled with bentonite (where required) to satisfy WDNR regulations and the soil samples were delivered to our laboratory for visual classification and laboratory testing. The soil samples were visually classified by a geotechnical engineer using the Unified Soil Classification System. The final logs prepared by the engineer and a description of the Unified Soil Classification System are presented in Appendix B.

#### APPENDIX B

SOIL BORING LOCATION MAP LOGS OF TEST BORINGS (7) LOG OF TEST BORING – GENERAL NOTES UNIFIED SOIL CLASSIFICATION SYSTEM





Boring No. 1 Project Library Maintenance Addition Surface Elevation (ft) 884.0 +/-1301 West Badger Road Job No. **C15051-43** Location Madison, WI Sheet **1** of **1** 

				_ 292	1 Per	rry Street, Madison, WI 53713 (608) 288-4100,	FAX (608) 2	288-7887 —				
	SA	MPL	E			VISUAL CLASSIFICATION		SOIL	PRO	PEF	RTIE	S
No.	Rec (in.)	Moist	N	Depth (ft)		and Remarks		qu (qa) (tsf)	w	LL	PL	LI
					X	4.5 in. Asphalt Pavement / 7 in. Base Course	е					
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Project Library Maintenance Addition
1301 West Badger Road Location Madison, WI

Boring No. Surface Elevation (ft) 884.0 +/-Job No. **C15051-43** Sheet 1 of 1

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Project Library Maintenance Addition S
1301 West Badger Road Jo
Location Madison, WI S

Boring No. 3
Surface Elevation (ft) 883.5 +/Job No. C15051-43
Sheet 1 of 1

2921 Perry Street, Madison, WI 53713 (608) 288-4100, FAX (608) 288-7887

	SAMPLE			232		VISUAL CLASSIFICATION		SOIL	PRO	PEF	RTIE	S
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Project Library Maintenance Addition Statement 1301 West Badger Road Location Madison, WI Statement 1301 West Badger Road

Boring No. 4
Surface Elevation (ft) 883.5 +/Job No. C15051-43
Sheet 1 of 1

2921 Perry Street, Madison, WI 53713 (608) 288-4100, FAX (608) 288-788

	SA	MPL	E		VICLIAL CLASSIFICATION	SOIL	PRO	PEF	RTIE	S
No.	Rec	Moist	N	Depth	VISUAL CLASSIFICATION and Remarks	qu (qa)	w	LL	PL	LI
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2	12	141	3	├ ├ - 5	SAND (CL/SC)	(1.25)				
	10			<u></u>	Loose, Reddish-Brown Fine to Medium SAND,					
3	18	M	6	   	Some Silt and Gravel, Scattered Cobbles/Boulders (SM)					
4	18	М	8	-  -  -						
				10 						
				_	1901. 1907.					
5	0	M	50/0"¦	-	No Recovery - Probable Weathered Sandstone Bedrock Below about 13.5 ft					
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Project Library Maintenance Addition 1301 West Badger Road Location Madison, WI

Boring No. Surface Elevation (ft) 884.0 +/-Job No. **C15051-43** Sheet **1** of **1** 

	2921 Perry Street, Madison, WI 53713 (608) 288-4100, FAX (608) 288-7887											
	SA	MPL	E			VISUAL CLASSIFICATION	N	SOIL	PRO	PEF	RTIE	S
No.	T Y Rec P (in.)	Moist	N	Depth (ft)		and Remarks		qu (qa) (tsf)	w	LL	PL	LI
				<del> </del>  -	X	5 in. Asphalt Pavement / 8 in. Base Cours	se					
1	10	M	6	├-  -  -  -		FILL: Loose, Brown/Dark Brown Sand a Intermixed, Scattered Topsoil Pockets	nd Clay					
	10	ļ.,,										
2	12	M	7			Loose, Brown Clayey Fine to Medium SA	AND (SC)					
	10	N 4	10	<u> </u>		Medium Dense to Dense, Reddish-Brown						
3	10	M	19	<u> </u>		Medium SAND, Some Silt and Gravel, Sc Cobbles/Boulders (SM)	cattered					
4	10	М	12	├ ├- ├- 10-							~	
		The state of the s										
5	8	М	27	<del> -</del> 								
				├ 15-      -  -  -								
6	12	M	35	 								
				20—	ļ;;;;;	End Boring at 20 ft						
	TANK TANK				1 100 000	Backfilled with Bentonite Chips and Asp	halt Patch					, in view and in the control of the
				⊢ └─ └─ └─ 25─								
Į.		ı	W	ATER	LE	VEL OBSERVATIONS		SENERA	L NO	TES		
Time Deptl Deptl	to W	Drillin ater ave in	ng	1W			Start 3/1 Driller B	4/16 End SD Chief CW Editor	3/14/ MC ES	<b>16</b> C R	ig CM	1E-55
soi	The stratification lines represent the approximate boundary between soil types and the transition may be gradual.											



Project Library Maintenance Addition 1301 West Badger Road Location Madison, WI

Boring No. **6** Surface Elevation (ft) 884.0 +/-Job No. **C15051-43** Sheet **1** of **1** 

	SA	MPL	E.		VISUAL CLASSIFICATION	SOIL	PRO	PEF	RTIE	S
No.	T Y Rec P (in.)	Moist	N	Depth	and Remarks	qu (qa) (tsf)	W	LL	PL	LI
	E ·			 	4.5 in. Asphalt Pavement / 5 in. Base Course	(csi)				
1	0	М	6	<u>├</u>  - 	No Recovery at Sample 1 - Probable Clayey Fill					
***				<u> </u>	Stiff, Brown Sandy Lean CLAY (CL)					
2	16	М	14	Γ  −  -  - 5-		(1.25)				
3	12	M	5	-  -  -  -  -	Loose to Medium Dense, Reddish-Brown Fine to Medium SAND, Some Silt and Gravel, Scattered Cobbles/Boulders (SM)	-				
4	10	M	19	<u>Г</u> Г	60) 60)					
<b>T</b>	10	141		├-  -   10-						
5	16	М	27	<del> </del> 						
				- - - - - - - - - - - - - - - - - - -						
6	0	М	50/3"	<b>├</b> <b>├</b>	No Recovery - Apparent Weathered Sandstone					
				- 	Bedrock near 18.5 ft End Boring/Split-Spoon Refusal at 18.8 ft Backfilled with Bentonite Chips and Asphalt Patch	J				
				  L						
			W	L 25-	LEVEL OBSERVATIONS	GENERA	L NO	TES		
While Drilling   Time After Drilling  Depth to Water  Depth to Cave in  The stratification lines represent the approximate boundary between soil types and the transition may be gradual.  Start 3/14/16 End 3/14/16  Driller BSD Chief MC Rig CI  Logger CW Editor ESF  Drill Method 2.25" HSA; Autohamme				Rig Cl						



Project Library Maintenance Addition
1301 West Badger Road
Location Madison, WI

Boring No. **7**Surface Elevation (ft) **879.5** +/Job No. **C15051-43**Sheet **1** of **1** 

2921 Perry Street, Madison, WI 53713 (608) 288-4100, FAX (608) 288-788

	SAMPLE Dept		292	I Pe	VISUAL CLASSIFICATION		SOIL	PRO	PEF	TIE	S	
No.	T Y P (in.	Moist	N	Depth (ft)		and Remarks		qu (qa) (tsf)	w	LL	PL	LI
				<del> </del>	X	4 in. Asphalt Pavement/8 in. Base Course					****	
1	8	М	16	<u> </u>  -  -  -		FILL: Medium Dense, Reddish-Brown Fir Medium Sand, Some Silt and Gravel, Scatt Asphalt Fragments						
2	10	M	15	<u> </u>		USDA: 7.5 YR 4/6 Sandy Loam (Fill)  Medium Dense to Dense, Reddish-Brown	Eine to					
				├ ├ <del> -</del> 5-  -		Medium SAND, Some Silt and Gravel, Sca Cobbles/Boulders (SM)						
3	12	М	27	<u> </u>		USDA: 7.5 YR 5/4 Sandy Loam						
		:		[								
4	18	М	41	Γ ├─ ├─ 10—								
				— 10— L I		End Boring at 10 ft						
						Backfilled with Bentonite Chips and Asph	nalt Patch					
				<b> </b>  —  -								
				├- 15- └								
				<u>L</u> L								
				Г 								
		our sonomer and a second		<u> </u>								
			:	- 								
				_								
				25							:	
			W	ATER		EVEL OBSERVATIONS	G	ENERA	_ NO	TES	i	
While Drilling   Time After Drilling  Depth to Water  Depth to Cave in  Upon Completion of Drilling  Depth to Driller  Start 3/14/  Driller  BSI  Logger CW  Drill Method			<b>W</b> Editor	3/14/ M( ES) SA; A	C R F		1E-55 r					
Th so	The stratification lines soil types and the transi				pres on m	ent the approximate boundary between ay be gradual.						

CGC, Inc.

### LOG OF TEST BORING

**General Notes** 

#### DESCRIPTIVE SOIL CLASSIFICATION

#### **Grain Size Terminology**

Soil Fraction	Particle Size	U.S. Standard Sieve Size
Boulders	_	
Gravel: Coarse		¾" to 3"
Sand: Coarse Medium	2.00 mm to 4.76 mm 0.42 to mm to 2.00 mm	
Fine	0.074 mm to 0.42 mm. 0.005 mm to 0.074 mm	
Clay	Smaller than 0.005 mr	n Smaller than #200

Plasticity characteristics differentiate between silt and clay.

#### General Terminology

#### **Relative Density**

Physical Characteristics	Term	"N" Value
Color, moisture, grain shape, fineness, etc.	Very Loose	
Major Constituents	Loose	
Clay, silt, sand, gravel	Medium Den	se10 - 30
Structure	Dense	30 - 50
Laminated, varved, fibrous, stratified, cemented, fissured, etc.	Very Dense	Over 50
Geologic Origin		
Glacial, alluvial, eolian, residual, etc.		

# Relative Proportions Of Cohesionless Soils

#### **Consistency**

Proportional	Defining Range by	Term	q <sub>u</sub> -tons/sq. ft
Term	Percentage of Weight	Very Soft	0.0 to 0.25
		Soft	0.25 to 0.50
Trace	0% - 5%	Medium	0.50 to 1.0
Little	5% - 12%	Stiff	1.0 to 2.0
Some	12% - 35%	Very Stiff	2.0 to 4.0
And	35% - 50%	Hard	Over 4.0

# Organic Content by Combustion Method

#### **Plasticity**

Soil Description	Loss on Ignition	<u>Term</u>	Plastic Index
Non Organic	Less than 4%	None to Slight	0 - 4
Organic Silt/Clay	4 – 12%	Slight	5 - 7
Sedimentary Peat	12% - 50%	Medium	8 - 22
Fibrous and Woody	Peat More than 50%	High to Very High	gh Over 22

The penetration resistance, N, is the summation of the number of blows required to effect two successive 6" penetrations of the 2" split-barrel sampler. The sampler is driven with a 140 lb. weight falling 30" and is seated to a depth of 6" before commencing the standard penetration test.

#### **SYMBOLS**

#### **Drilling and Sampling**

**CS - Continuous Sampling** 

RC - Rock Coring: Size AW, BW, NW, 2"W

RQD - Rock Quality Designation

RB - Rock Bit/Roller Bit

FT - Fish Tail

DC - Drove Casing

C - Casing: Size 2 1/2", NW, 4", HW

CW - Clear Water

DM - Drilling Mud

HSA - Hollow Stem Auger

FA - Flight Auger

HA - Hand Auger

COA - Clean-Out Auger

SS - 2" Dia. Split-Barrel Sample

2ST – 2" Dia. Thin-Walled Tube Sample

3ST – 3" Dia. Thin-Walled Tube Sample

PT - 3" Dia. Piston Tube Sample

AS - Auger Sample

WS - Wash Sample

PTS - Peat Sample

PS - Pitcher Sample

NR - No Recovery

S - Sounding

PMT - Borehole Pressuremeter Test

**VS - Vane Shear Test** 

WPT - Water Pressure Test

#### **Laboratory Tests**

q<sub>a</sub> – Penetrometer Reading, tons/sq ft

qa - Unconfined Strength, tons/sq ft

W - Moisture Content, %

LL - Liquid Limit, %

PL - Plastic Limit, %

SL - Shrinkage Limit, %

LI - Loss on Ignition

D - Dry Unit Weight, lbs/cu ft

pH - Measure of Soil Alkalinity or Acidity

FS - Free Swell. %

#### **Water Level Measurement**

∇- Water Level at Time Shown

NW - No Water Encountered

WD - While Drilling

BCR - Before Casing Removal

ACR - After Casing Removal

CW - Cave and Wet

CM - Caved and Moist

Note: Water level measurements shown on the boring logs represent conditions at the time indicated and may not reflect static levels, especially in cohesive soils.

# CGC, Inc.

# **Unified Soil** Classification System Madison - Milwaukee LINIFIED SOIL CLASSIFICATION AND SYMBOL CHART

UNIFIED SOIL CLASSIFICATION AND SYMBOL CHART							
COARSE-GRAINED SOILS							
(more than 50% of material is larger than No. 200 sieve size)							
Clean Gravels (Less than 5% fines)							
		GW	Well-graded gravels, gravel-sand mixtures, little or no fines				
GRAVELS More than 50% of		GP	Poorly-graded gravels, gravel-sand mixtures, little or no fines				
coarse fraction larger than No. 4	Gı	Gravels with fines (More than 12% fines)					
sieve size		GM	Silty gravels, gravel-sand-silt mixtures				
		GC	Clayey gravels, gravel-sand-clay mixtures				
	CI	lean S	ands (Less than 5% fines)				
		sw	Well-graded sands, gravelly sands, little or no fines				
SANDS 50% or more of		SP	Poorly graded sands, gravelly sands, little or no fines				
coarse fraction smaller than No. 4	S	Sands with fines (More than 12% fines)					
sieve size		SM	Silty sands, sand-silt mixtures				
		sc	Clayey sands, sand-clay mixtures				
EINE CRAINED SOILS							

#### FINE-GRAINED SOILS

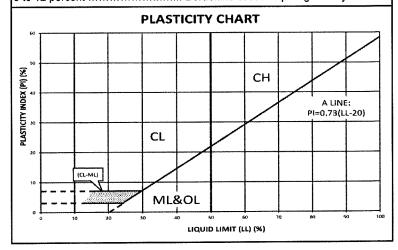
(50% or more of material is smaller than No. 200 sieve size.)

SILTS AND	ML		Inorganic silts and very fine sands, rock flour, silty or clayey fine sands or clayey silts with slight plasticity				
CLAYS Liquid limit less than 50%		CL	Inorganic clays of low to medium plasticity, gravelly clays, sandy clays, silty clays, lean clays				
		OL	Organic silts and organic silty clays of low plasticity				
SILTS AND		МН	Inorganic silts, micaceous or diatomaceous fine sandy or silty soils, elastic silts				
CLAYS Liquid limit 50% or		СН	Inorganic clays of high plasticity, fat clays				
greater		ОН	Organic clays of medium to high plasticity, organic silts				
HIGHLY ORGANIC SOILS	医克尼	PT	Peat and other highly organic soils				

LABORATORY CLASSIFICATION CRITERIA									
GW	$C_u = \frac{D_{60}}{D_{10}}$ greater than 4; $C_C = \frac{D_{30}}{D_{10} \times D_{60}}$ between 1 and 3								
GP	Not meeting all gradation rec	quirements for GW							
GM	Atterberg limts below "A" line or P.I. less than 4	Above "A" line with P.I. between 4 and 7 are borderline cases requiring							
GC	Atterberg limts above "A" line or P.I. greater than 7	use of dual symbols							
SW $C_u = \frac{D_{60}}{D_{10}}$ greater than 4; $C_C = \frac{D_{30}}{D_{10} \times D_{60}}$ between 1 and 3									
SP Not meeting all gradation requirements for GW									
SM	Atterberg limits below "A" line or P.I. less than 4	Limits plotting in shaded zone with P.I. between 4 and 7 are borderline							
SC Atterberg limits above "A" cases requiring use of dual sym									
Determine percentages of sand and gravel from grain-size curve. Depending									

Determine percentages of sand and gravel from grain-size curve. Depending on percentage of fines (fraction smaller than No. 200 sieve size), coarsegrained soils are classified as follows:

Less than 5 percent ...... GW, GP, SW, SP More than 12 percent ...... GM, GC, SM, SC 5 to 12 percent ...... Borderline cases requiring dual symbols



# APPENDIX C DOCUMENT QUALIFICATIONS

# APPENDIX C DOCUMENT QUALIFICATIONS

#### I. GENERAL RECOMMENDATIONS/LIMITATIONS

CGC, Inc. should be provided the opportunity for a general review of the final design and specifications to confirm that earthwork and foundation requirements have been properly interpreted in the design and specifications. CGC should be retained to provide soil engineering services during excavation and subgrade preparation. This will allow us to observe that construction proceeds in compliance with the design concepts, specifications and recommendations, and also will allow design changes to be made in the event that subsurface conditions differ from those anticipated prior to the start of construction. CGC does not assume responsibility for compliance with the recommendations in this report unless we are retained to provide construction testing and observation services.

This report has been prepared in accordance with generally accepted soil and foundation engineering practices and no other warranties are expressed or implied. The opinions and recommendations submitted in this report are based on interpretation of the subsurface information revealed by the test borings indicated on the location plan. The report does not reflect potential variations in subsurface conditions between or beyond these borings. Therefore, variations in soil conditions can be expected between the boring locations and fluctuations of groundwater levels may occur with time. The nature and extent of the variations may not become evident until construction.

# II. IMPORTANT INFORMATION ABOUT YOUR GEOTECHNICAL ENGINEERING REPORT

Geotechnical engineers structure their services to meet the specific needs of their clients. A geotechnical engineering study conducted for a civil engineer may not fulfill the needs of a construction contractor or even another civil engineer. Because each geotechnical engineering study is unique, each geotechnical engineering report is unique, prepared *solely* for the client. *No one except you* should rely on your geotechnical engineering report without first conferring with the geotechnical engineer who prepared it. *And no one - not even you* - should apply the report for any purpose or project except the one originally contemplated.

Serious problems have occurred because those relying on a geotechnical engineering report did not read it all. Do not rely on an executive summary. Do not read selected elements only.

## A GEOTECHNICAL ENGINEERING REPORT IS BASED ON A UNIQUE SET OF PROJECT-SPECIFIC FACTORS

Geotechnical engineers consider a number of unique, project-specific factors when establishing the scope of a study. Typical factors include: the client's goals, objectives, and risk management preferences; the general nature of the structure involved, its size, and configuration; the location of the structure on the site; and other planned or existing site improvements, such as access roads, parking lots, and underground utilities. Unless the geotechnical engineer who conducted the study specifically indicates otherwise, do not rely on a geotechnical engineering report that was:

- · not prepared for you,
- · not prepared for your project,
- not prepared for the specific site explored, or
- completed before important project changes were made.

Typical changes that can erode the reliability of an existing geotechnical report include those that affect:

- the function of the proposed structure, as when it's changed from a parking garage to an office building, or from a light industrial plant to a refrigerated warehouse,
- elevation, configuration, location, orientation, or weight of the proposed structure,
- composition of the design team, or project ownership.

As a general rule, , *always* inform your geotechnical engineer of project changes - even minor ones - and request an assessment of their impact. *CGC cannot accept responsibility or liability for problems that occur because our reports do not consider developments of which we were not Informed.* 

#### SUBSURFACE CONDITIONS CAN CHANGE

A geotechnical engineering report is based on conditions that existed at the time the study was performed. Do not rely on a geotechnical engineering report whose adequacy may have been affected by: the passage of time; by man-made events, such as construction on or adjacent to the site; or by natural events, such as floods, earthquakes, or groundwater fluctuations. Always contact the geotechnical engineer before applying the report to determine if it is still reliable. A minor amount of additional testing or analysis could prevent major problems.

## MOST GEOTECHNICAL FINDINGS ARE PROFESSIONAL OPINION

Site exploration identifies subsurface conditions only at those points where surface tests are conducted or samples are taken. Geotechnical engineers review field and laboratory data and then apply their professional judgement to render an opinion about subsurface conditions throughout the site. Actual subsurface conditions may differ - sometimes significantly - from those indicated in your report. Retaining the geotechnical engineer who developed your report to provide construction observation is the most effective method of managing the risks associated with unanticipated conditions.

CGC, Inc. 3/1/2010

#### A REPORT'S RECOMMENDATIONS ARE NOT FINAL

Do not over-rely on the construction recommendations included in your report. Those recommendations are not final, because geotechnical engineers develop them principally from judgement and opinion, geotechnical engineers can finalize their recommendations only by observing actual subsurface conditions revealed during construction. CGC cannot assume responsibility or liability for the report's recommendations if we do not perform construction observation.

## A GEOTECHNICAL ENGINEERING REPORT IS SUBJECT TO MISINTERPRETATION

Other design team members' misinterpretation of geotechnical engineering reports has resulted in costly problems. Lower that risk by having your geotechnical engineer confer with appropriate members of the design team after submitting the report. Also retain your geotechnical engineer to review pertinent elements of the design team's plans and specifications. Contractors can also misinterpret a geotechnical engineering report. Reduce that risk by having CGC participate in prebid and preconstruction conferences, and by providing construction observation.

#### DO NOT REDRAW THE ENGINEER'S LOGS

Geotechnical engineers prepare final boring and testing logs based upon their interpretation of field logs and laboratory data. To prevent errors or omissions, the logs included in a geotechnical engineering report should *never* be redrawn for inclusion in architectural or other design drawings. Only photographic or electronic reproduction is acceptable, *but recognize that separating logs from the report can elevate risk.* 

## GIVE CONTRACTORS A COMPLETE REPORT AND GUIDANCE

Some owners and design professionals mistakenly believe they can make contractors liable for unanticipated subsurface conditions by limiting what they provide for bid preparation. To help prevent costly problems, give contractors the complete geotechnical engineering report, but preface it with a clearly written letter of transmittal. In that letter, advise contractors that the report was not prepared for purposes of bid development and that the report's accuracy is limited; encourage them to confer with the geotechnical engineer who prepared the report (a modest fee may be required) and/or to conduct additional study to obtain the specific types of information they need or prefer. A prebid conference can also be Be sure contractors have sufficient time to perform additional study. Only then might you be in a position to give contractors the best information available to you, while requiring them to at least share some of the financial responsibilities stemming from unanticipated conditions.

#### READ RESPONSIBILITY PROVISIONS CLOSELY

Some clients, design professionals, and contractors do not recognize that geotechnical engineering is far less exact than other engineering disciplines. This lack of understanding has created unrealistic expectations that have led to disappointments, claims, and disputes. To help reduce such risks, geotechnical engineers commonly include a variety of explanatory provisions in their reports. Sometimes

labeled "limitations," many of these provisions indicate where geotechnical engineer's responsibilities begin and end, to help others recognize their own responsibilities and risks. Read these provisions closely. Ask questions. Your geotechnical engineer should respond fully and frankly.

#### GEOENVIRONMENTAL CONCERNS ARE NOT COVERED

The equipment, techniques, and personnel used to perform a geoenvironmental study differ significantly from those used to perform a geotechnical study. For that reason, a geotechnical engineering report does not usually relate any geoenvironmental findings, conclusions, or recommendations; e.g., about the likelihood of encountering underground storage tanks or regulated contaminants. Unanticipated environmental problems have led to numerous project failures. If you have not yet obtained your own geoenvironmental information, ask your geotechnical consultant for risk management guidance. Do not rely on an environmental report prepared for someone else.

## OBTAIN PROFESSIONAL ASSISTANCE TO DEAL WITH MOLD

Diverse strategies can be applied during building design, construction, operation, and maintenance to prevent significant amounts of mold from growing on indoor surfaces. To be effective, all such strategies should be devised for the express purpose of mold prevention, integrated into a comprehensive plan, and executed with diligent oversight by a professional mold prevention consultant. Because just a small amount of water or moisture can lead to the development of severe mold infestations, a number of mold prevention strategies focus on keeping building surfaces dry. While groundwater, water infiltration, and similar issues may have been addressed as part of the geotechnical engineering study whose findings are conveyed in this report, the geotechnical engineer in charge of this project is not a mold prevention consultant; none of the services performed in connection with the geotechnical engineer's study were designed or conducted for the purpose of mold prevention. Proper implementation of the recommendations conveyed in this report will not of itself be sufficient to prevent mold from growing in or on the structure involved.

## RELY ON YOUR GEOTECHNICAL ENGINEER FOR ADDITIONAL ASSISTANCE

Membership in ASFE exposes geotechnical engineers to a wide array of risk management techniques that can be of genuine benefit for everyone involved with a construction project. Confer with CGC, a member of ASFE, for more information.

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ASFE/The Best People on Earth 881 Colesville Road, Suite G 106 Silver Spring, MD 20910

CGC, Inc. 3/1/2010

#### APPENDIX D

#### RECOMMENDED COMPACTED FILL SPECIFICATIONS

#### APPENDIX D

#### CGC, INC.

#### RECOMMENDED COMPACTED FILL SPECIFICATIONS

#### **General Fill Materials**

Proposed fill shall contain no vegetation, roots, topsoil, peat, ash, wood or any other non-soil material which by decomposition might cause settlement. Also, fill shall never be placed while frozen or on frozen surfaces. Rock, stone or broken concrete greater than 6 in. in the largest dimension shall not be placed within 10 ft of the building area. Fill used greater than 10 ft beyond the building limits shall not contain rock, boulders or concrete pieces greater than a 2 sq ft area and shall not be placed within the final 2 ft of finish subgrade or in designated utility construction areas. Fill containing rock, boulders or concrete pieces should include sufficient finer material to fill voids among the larger fragments.

#### **Special Fill Materials**

In certain cases, special fill materials may be required for specific purposes, such as stabilizing subgrades, backfilling undercut excavations or filling behind retaining walls. For reference, WisDOT gradation specifications for various types of granular fill are attached in Table 1.

#### **Placement Method**

The approved fill shall be placed, spread and leveled in layers generally not exceeding 10 in. in thickness before compaction. The fill shall be placed at moisture content capable of achieving the desired compaction level. For clay soils or granular soils containing an appreciable amount of cohesive fines, moisture conditioning will likely be required.

It is the Contractor's responsibility to provide all necessary compaction equipment and other grading equipment that may be required to attain the specified compaction. Hand-guided vibratory or tamping compactors will be required whenever fill is placed adjacent to walls, footings, columns or in confined areas.

#### **Compaction Specifications**

Maximum dry density and optimum moisture content of the fill soil shall be determined in accordance with modified Proctor methods (ASTM D1557). The recommended field compaction as a percentage of the maximum dry density is shown in Table 2. Note that these compaction guidelines would generally not apply to coarse gravel/stone fill. Instead, a method specification would apply (e.g., compact in thin lifts with a vibratory compactor until no further consolidation is evident).

#### **Testing Procedures**

Representative samples of proposed fill shall be submitted to CGC, Inc. for optimum moisture-maximum density determination (ASTM D1557) prior to the start of fill placement. The sample size should be approximately 50 lb.

CGC, Inc. shall be retained to perform field density tests to determine the level of compaction being achieved in the fill. The tests shall generally be conducted on each lift at the beginning of fill placement and at a frequency mutually agreed upon by the project team for the remainder of the project.

Table 1
Gradation of Special Fill Materials

Material	WisDOT Section 311	WisDOT Section 312	w	isDOT Section 3	05	WisDOT S	WisDOT Section 210				
	Breaker Run	Select Crushed Material	3-in. Dense Graded Base	1 1/4-in. Dense Graded Base	3/4-in. Dense Graded Base	Grade 1 Granular Backfill	Grade 2 Granular Backfill	Structure Backfill			
Sieve Size		Percent Passing by Weight									
6 in.	100										
5 in.		90-100									
3 in.			90-100					100			
1 1/2 in.		20-50	60-85								
1 1/4 in.				95-100							
1 in.					100						
3/4 in.			40-65	70-93	95-100						
3/8 in.				42-80	50-90						
No. 4			15-40	25-63	35-70	100 (2)	100 (2)	25-100			
No. 10		0-10	10-30	16-48	15-55						
No. 40			5-20	8-28	10-35	75 (2)					
No. 100						15 (2)	30 (2)				
No. 200			2-12	2-12	5-15	8 (2)	15 (2)	15 (2)			

#### Notes:

- 1. Reference: Wisconsin Department of Transportation Standard Specifications for Highway and Structure Construction.
- 2. Percentage applies to the material passing the No. 4 sieve, not the entire sample.
- 3. Per WisDOT specifications, both breaker run and select crushed material can include concrete that is 'substantially free of steel, building materials and other deleterious material'.

Table 2
Compaction Guidelines

	Percent Compaction (1)			
Area	Clay/Silt	Sand/Gravel		
Within 10 ft of building lines				
Footing bearing soils	93 - 95	95		
Under floors, steps and walks				
- Lightly loaded floor slab	90	90		
- Heavily loaded floor slab and thicker fill zones	92	95		
Beyond 10 ft of building lines				
Under walks and pavements				
- Less than 2 ft below subgrade	92	95		
- Greater than 2 ft below subgrade	90	90		
Landscaping	85	90		

#### Notes:

1. Based on Modified Proctor Dry Density (ASTM D 1557)

#### APPENDIX E

WISCONSIN DEPARTMENT OF SAFETY & PROFESSIONAL SERVICES SOIL EVALUATION FORM (1 boring)

Wisconsin Department of Safety & Professional Services SOIL EVALUATION - STORM Division of Safety and Buildings in accordance with Comm 82.365 & 85, Wis. Adm. Code County Dane Attach complete site plan on paper not less than 8 1/2 x 11 inches in size. Plan must include, but not limited to: vertical and horizontal reference point (BM), direction and Parcel I.D. 070934401153 percent slope, scale or dimensions, north arrow, and BM referenced to nearest road. Review by Date Please print all information. Personal information you provide may be used for secondary purposes (Privacy Law, s.15.04 (1) (m)) Property Owner **Property Location** City of Madison Govt. Lot 1/4 1/4 S 34 T 07 NR 09 E Property Owner's Mailing Address Lot# Block # Subd. Name or CSM# 201 W. Mifflin Street 2 & 3 Haen Subd. #2 City State Zip Code **Phone Number** X City Village Nearest Road Madison WI 53703 Madison 1301 W. Badger Road Drainage area sq. ft. **Hydraulic Application Test Method** Optional: Test Site Suitable for (check all that apply) X Morphological Evaluation Trench(es) Irrigation Bioretention trench Double-Ring Infiltrometer Rain Garden Grassed Swale Reuse Other (Specify)\_ Infiltration trench SDS (>15' wide) Other X Boring 7 Obs. # Pit Ground Surface Elev. 879.5 ft Depth to limiting factor >120 in. Hydraulic App. Rate Horizon Depth **Dominant Color Redox Description** Texture Structure Consistence Boundary % Rock Inches/Hr in. Munsell Qu. Sz. Cont. Color Gr. Sz. Sh. Frag. 0 - 12 Asphalt/Base Course as 12 - 42 7.5 YR 4/6 SL (Fill) None Variable Variable gs 15 - 20 0.5 42 - 120 7.5 YR 5/4 None 1msbk mvfr 15 - 20 0.5 Boring Obs. # Pit Ground Surface Elev. ft Depth to limiting factor

				-	•				Hydraulic App. Rate
Horizon	Depth	Dominant Color	Redox Description	Texture	Structure	Consistence	Boundary	% Rock	
	in.	Munsell	Qu. Sz. Cont. Color		Gr. Sz. Sh.			Frag.	
CST/PSS N	CST/PSS Name (Please Print)			Signature				C	ST/PSS Number
DAVID A STAAB					DI S		1042602		

**Date Evaluation Conducted** 

3/16/2016

Telephone Number

608/279-4530 SBD-10793 (R.1/05)

Address

641 PIPER DRIVE, MADISON, WI